

SHAPE OPTIMIZATION OF RULED SURFACE CONSIDERING STATIC STIFFNESS

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Shape Optimization of Free-form Shell

Previous works

Mechanical performance
Strain energy

Minimization

Shape with high stiffness

Non-mechanical performance

Constructability,
aesthetic view, cost

Desirable structural shape



This study

• Define surface as ruled surface



• Maximize strain energy

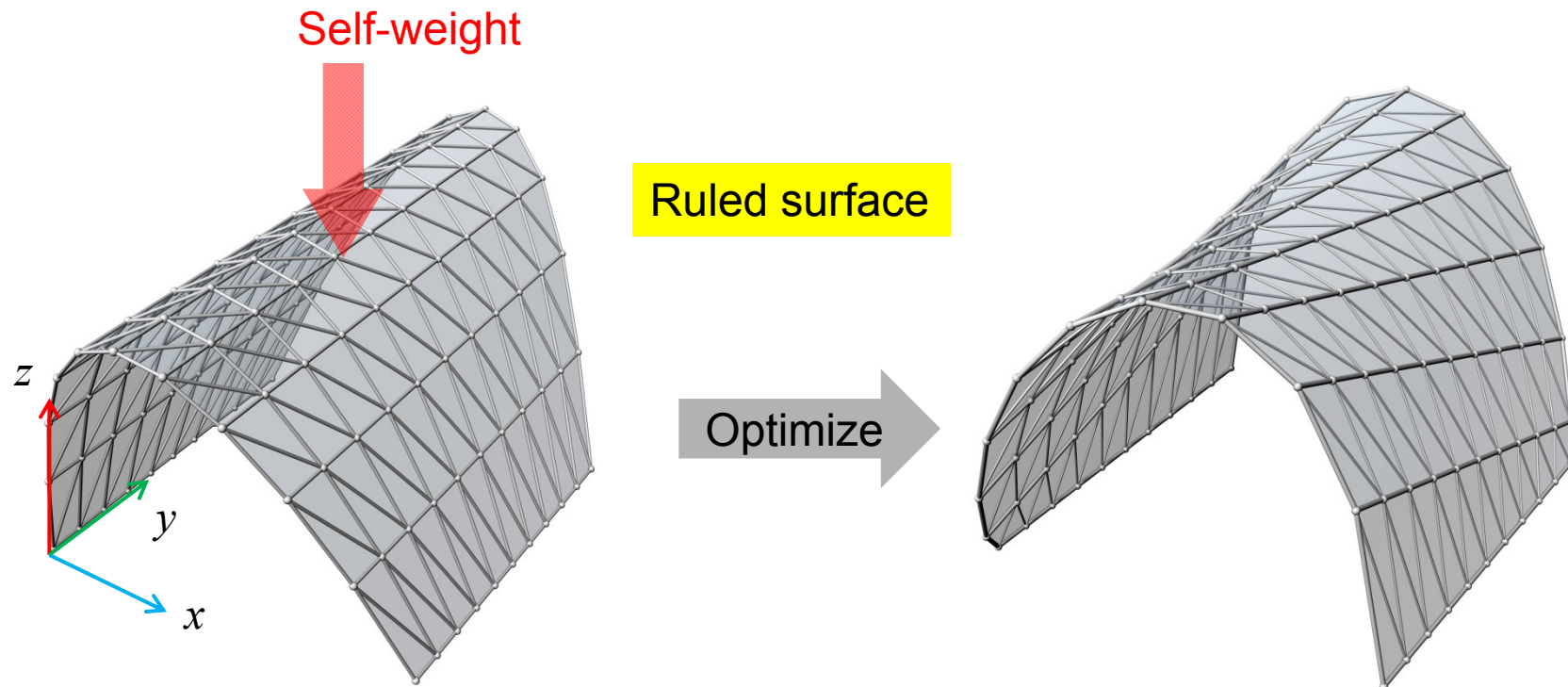
→ Minimize static response

Shape optimization of shells
considering static stiffness
and constructability

Outline of research

◇ Objective function:
strain energy $f = \frac{1}{2} d^T P$

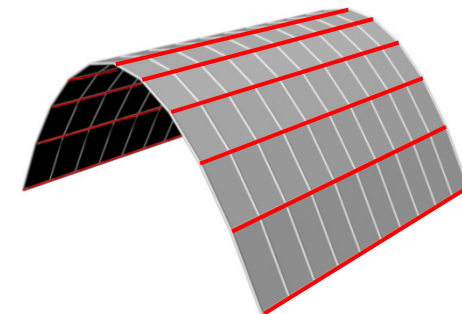
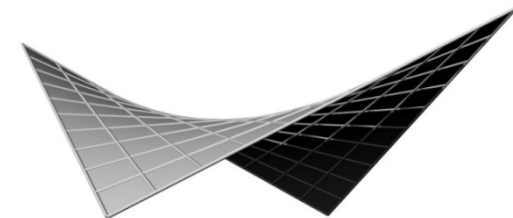
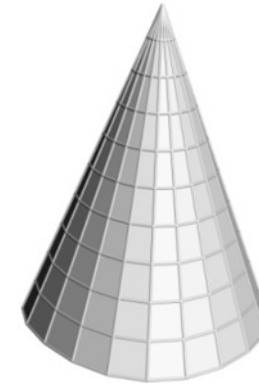
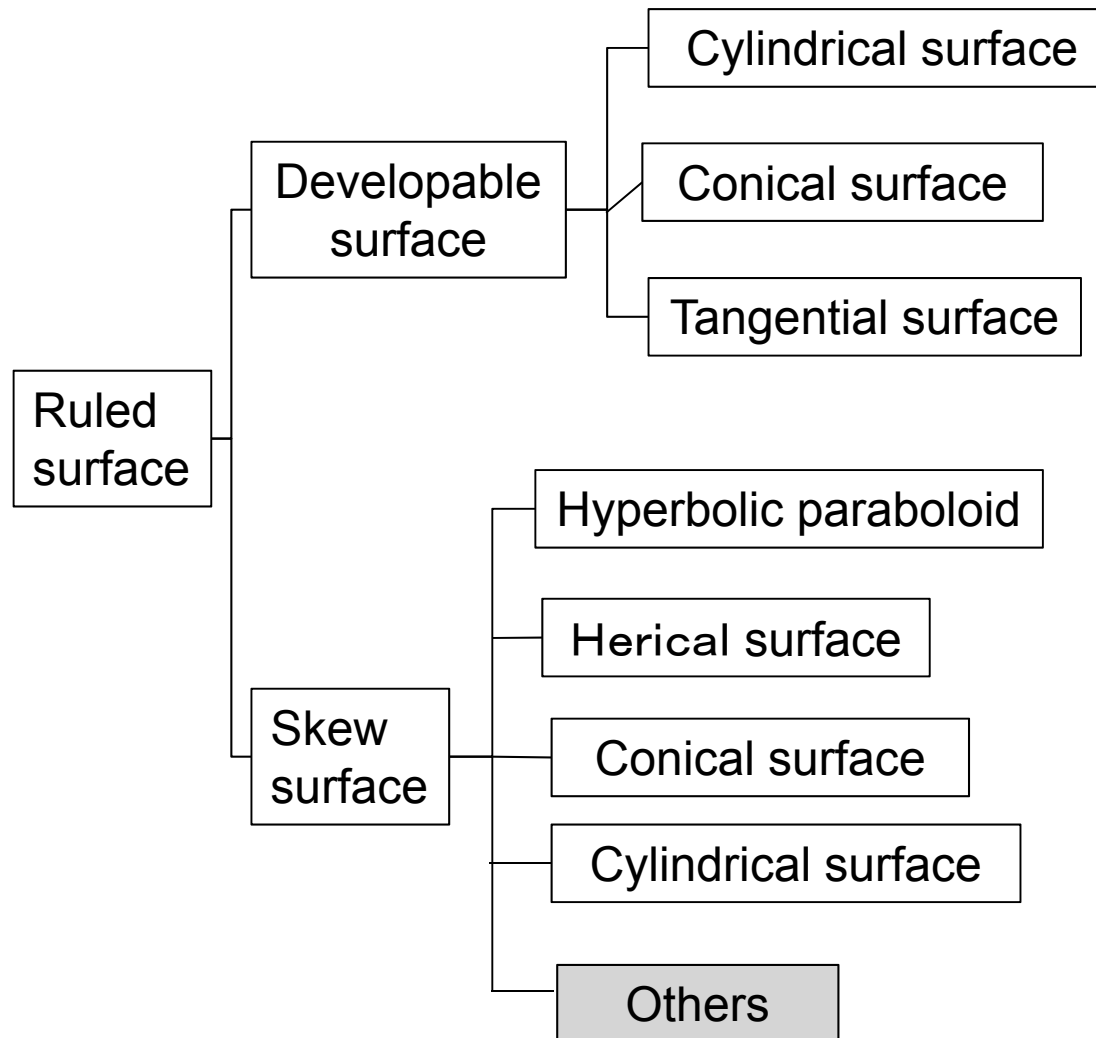
d : Nodal displacement vector
 P : Nodal load vector



- Maximize strain energy
→ Minimize static response

Ruled Surface

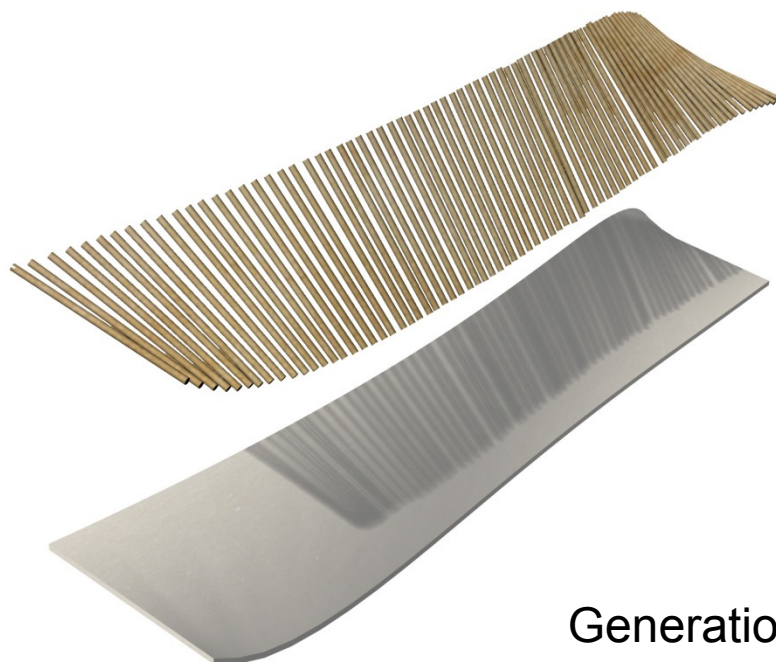
Surface that has straight generation line



Ruled Surface

Surface that has straight generating line

Easy to construct



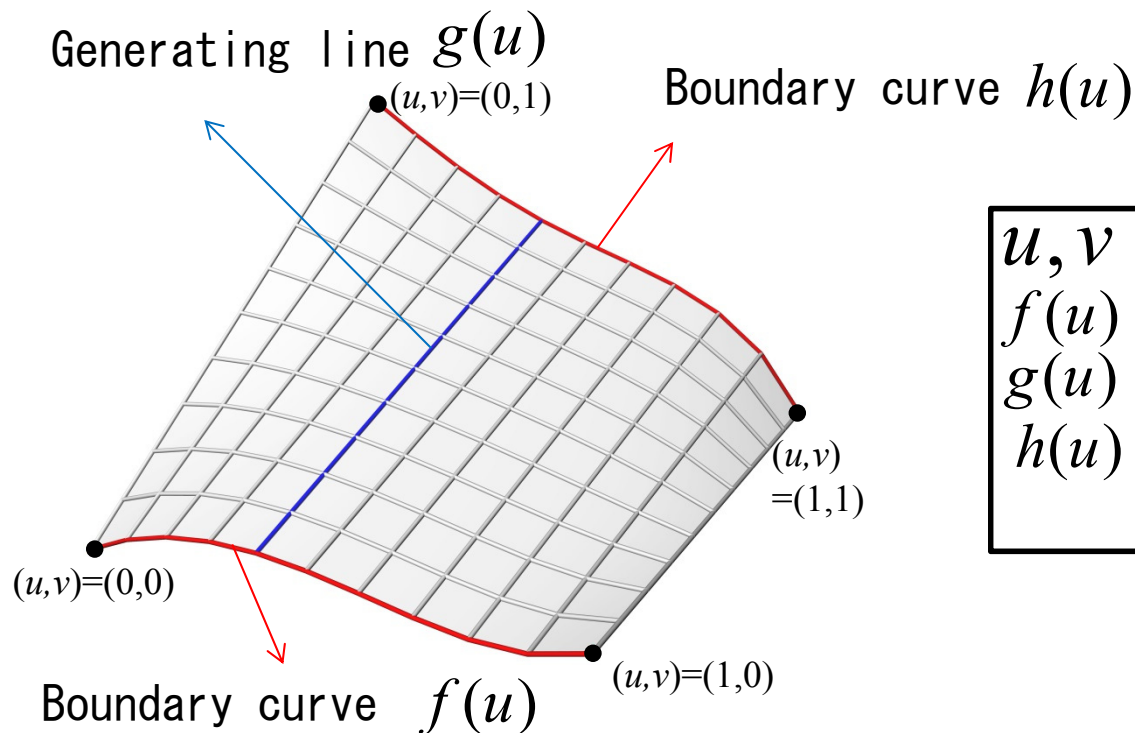
Generation of surface by straight lines

Parametric Definition of Ruled Surface

Definition of surface $S(u, v) = (1 - v)f(u) + v\{h(u)\}$

$f(u), h(u)$: Boundary curves with same parameter

Straight lines between boundary $g(u) = h(u) - f(u)$



u, v : parameters
 $f(u)$: boundary curve
 $g(u)$: generating line
 $h(u)$: boundary curve

Boundary Bézier Curve

$f(u), h(u)$ Bézier curves

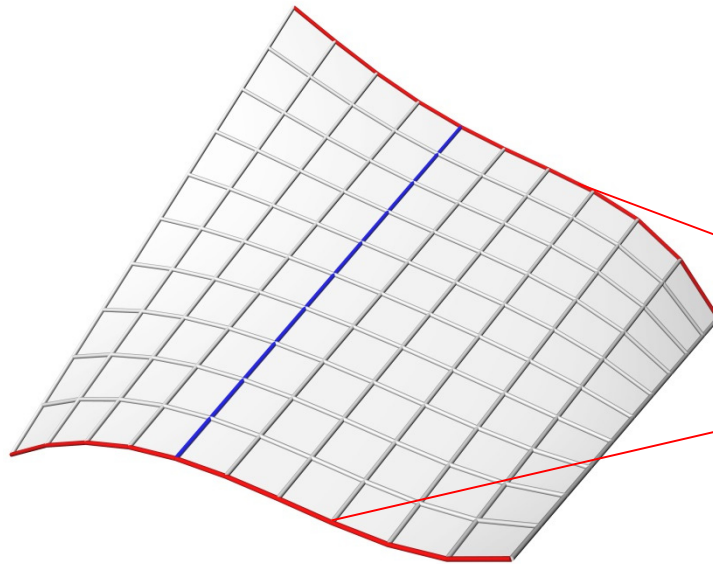


Connect Bézier curves by straight lines

Bézier curves



- Define various shapes using small number of variables



Bézier curves

Optimization problem

Mechanical performance measure
(Strain energy)

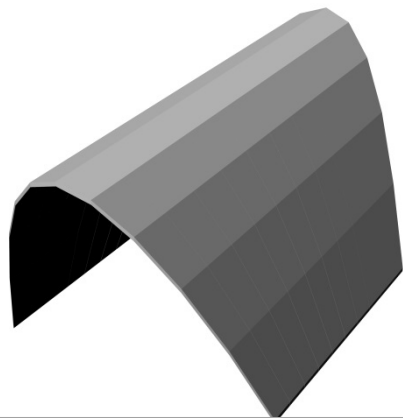
$$f = \frac{1}{2} d^T P$$



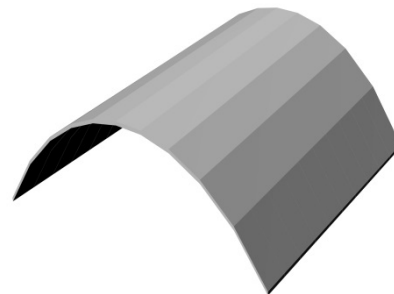
Minimize

Nonlinear programming
Sequential quadratic programming

d	: displacement vector
P	: load vector
S_0	: initial surface area
S	: surface area



minimize



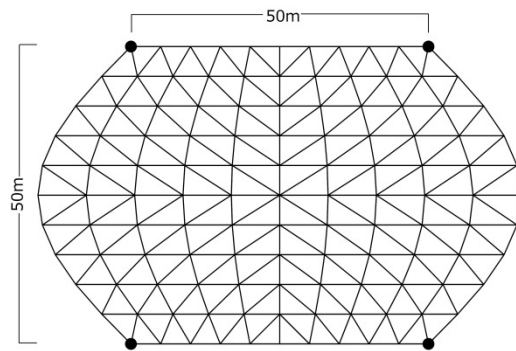
Reduce surface area to
improve stiffness

Surface area constraint: $S - S_0 \geq 0$

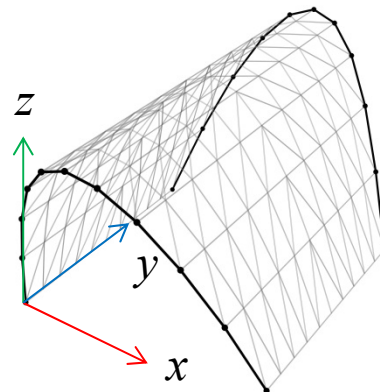
Prevent shrinkage

Case 1

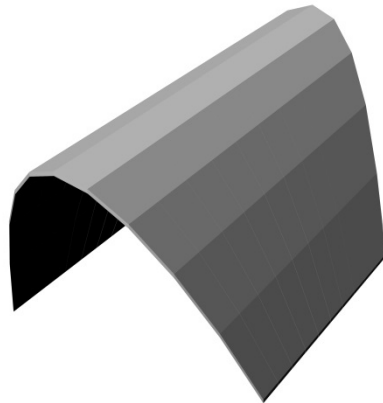
Arch-shaped boundary curves



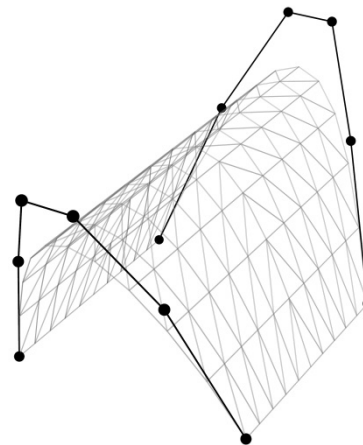
FEM Mesh



Bezier Curve



Initial Shape



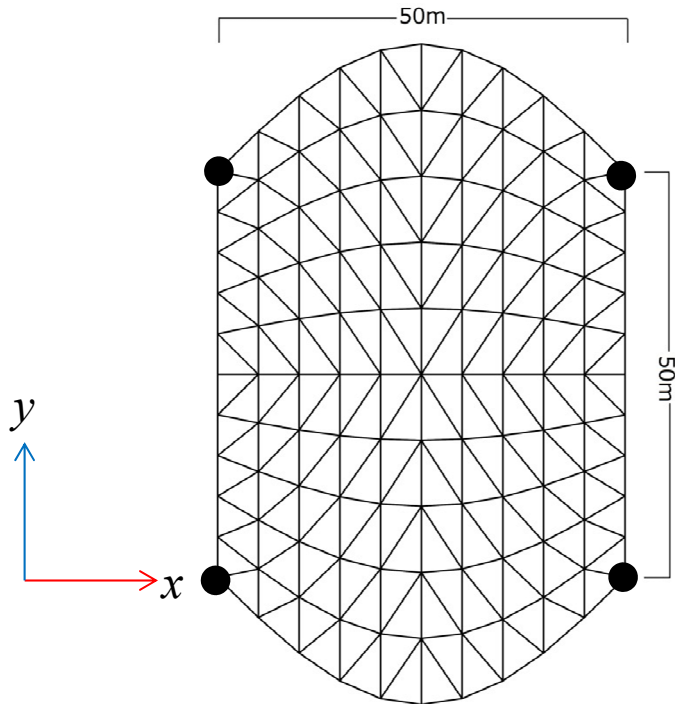
Control Curve

Young's modulus [GPa]	206
Poisson's ratio	0.2
Weight density [kN/m ³]	24.5
Thickness [m]	0.2

Control points of
Bézier curves

$$\mathbf{q}_x, \mathbf{q}_y, \mathbf{q}_z$$

Case 1



Variables: x, y, z coordinates of control points except four corners

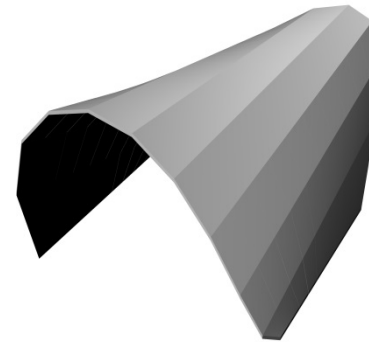
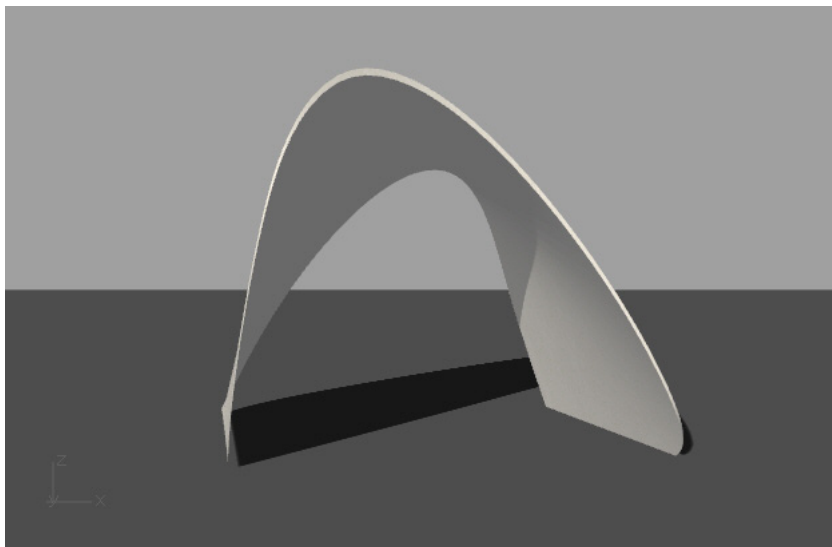
$$\begin{aligned} &\text{minimize} && f(q_x, q_y, q_z) \\ &\text{subject to} && S - S_0 \geq 0 \end{aligned}$$

Boundary condition: fix four corners

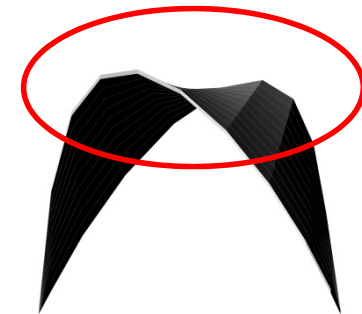
$$\begin{aligned} \text{Obj. func. : } & f(x) = 171.7 \text{ [kNm]} \\ \text{Surface area: } & S_0 = 6597 \text{ [m}^2\text{]} \\ \text{Vertical disp. : } & d_z = 50.1 \text{ [mm]} \end{aligned}$$

Case 1

- Twisted ridge of roof.
- Strain energy is drastically reduced.
- Surface area satisfies constraint.



Perspective view



Elevation 1



Elevation 2



Plan

Initial

Obj. func. : $f(x) = 171.7 \text{ [kNm]}$

Surface area : $S_0 = 6597 \text{ [m}^2\text{]}$

Max. disp. : $d_z = 50.1 \text{ [mm]}$



Optimal

Obj. fun : $f(x) = 11.7 \text{ [kNm]}$

Surface area : $S_0 = 6597 \text{ [m}^2\text{]}$

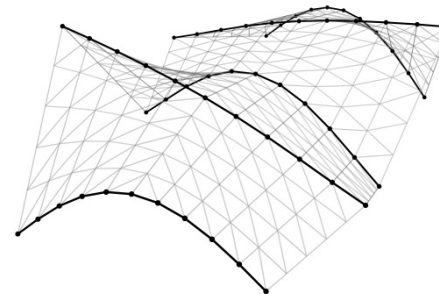
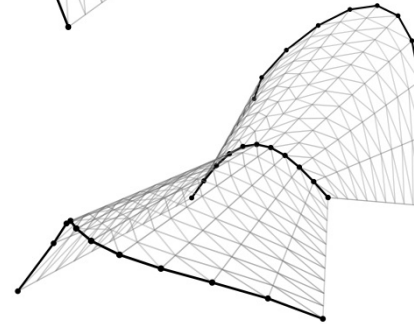
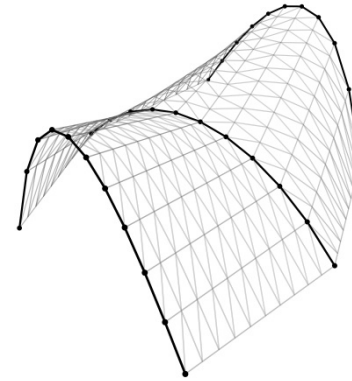
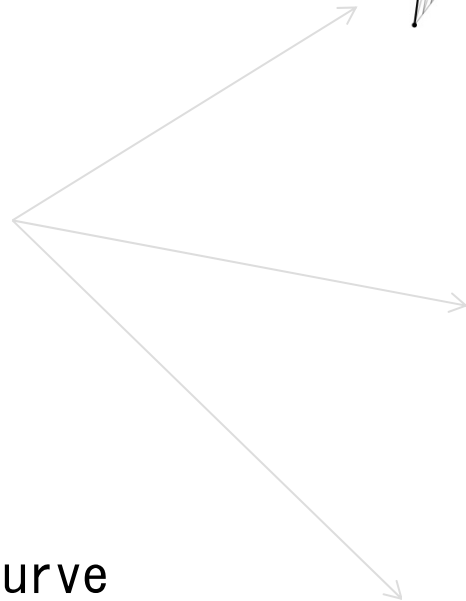
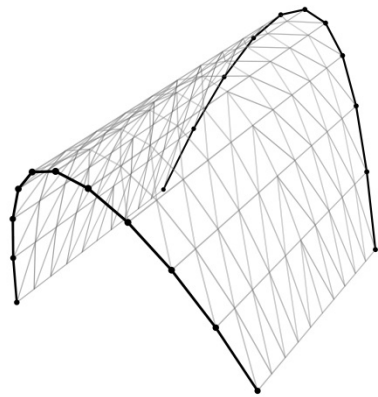
Max. disp. : $d_z = 3.5 \text{ [mm]}$

Case 2

Three boundary curves for ruled surface



Various surface shapes



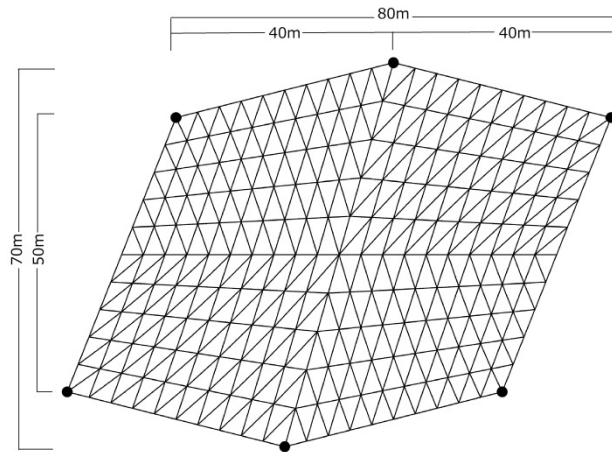
— : Bézier curve

Case 2

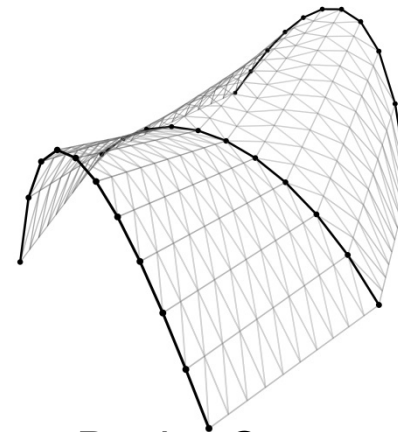
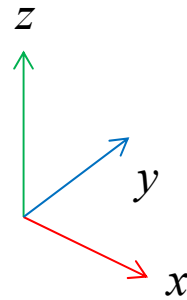
Three boundary curves



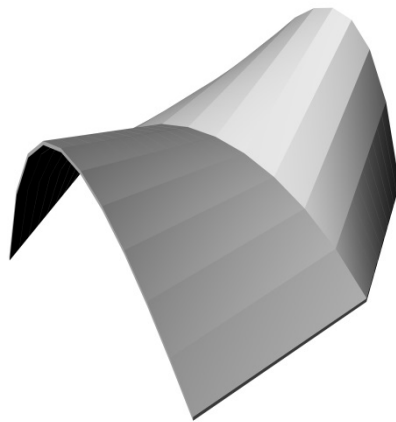
Two ruled surfaces



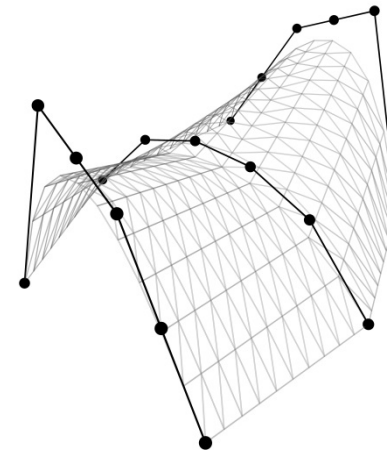
FEM Mesh



Bezier Curve

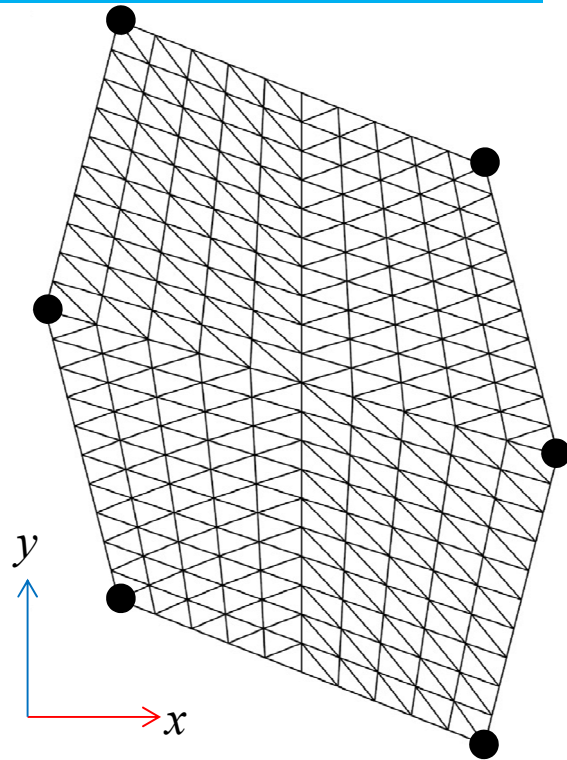


Initial Shape



Control Curve

Case 2



●: Fix displacements

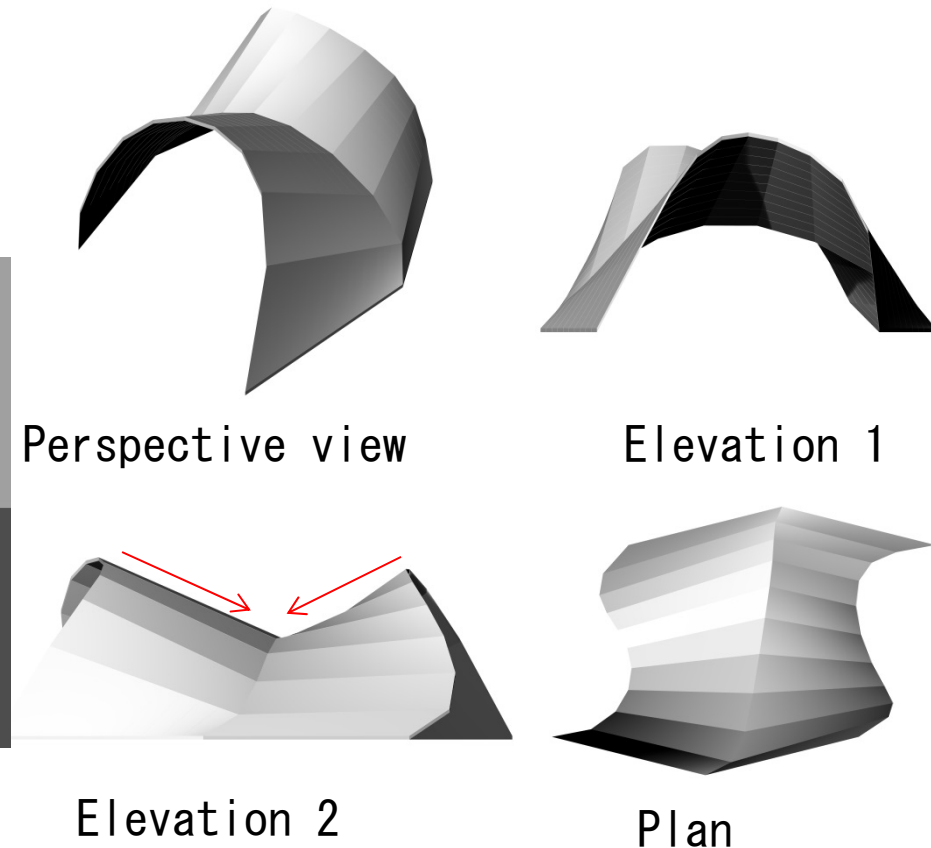
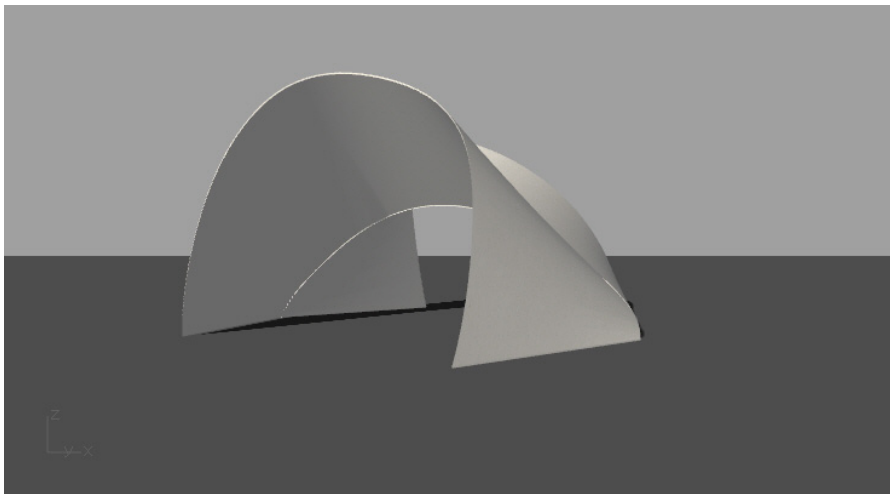
Variables: x, y, z coordinates of control points except six ends

$$\begin{aligned} &\text{minimize} && f(q_x, q_y, q_z) \\ &\text{subject to} && S - S_0 \geq 0 \end{aligned}$$

Obj. func.: $f(x) = 171.7 \text{ [kNm]}$
 Surface area: $S_0 = 6597 \text{ [m}^2\text{]}$
 Max. disp.: $d_z = 50.1 \text{ [mm]}$

Case 2

- Roof becomes steeper
- Strain energy is also reduced



Initial

Obj. func. : $f(x) = 22.5 [kNm]$

Surface area: $S_0 = 6515 [m^2]$

Max. disp. : $d_z = 13.3 [mm]$



Optimal

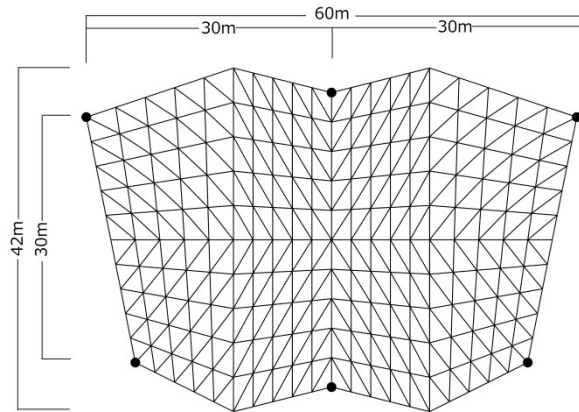
Obj. func. : $f(x) = 9.5 [kNm]$

Surface area: $S_0 = 6516 [m^2]$

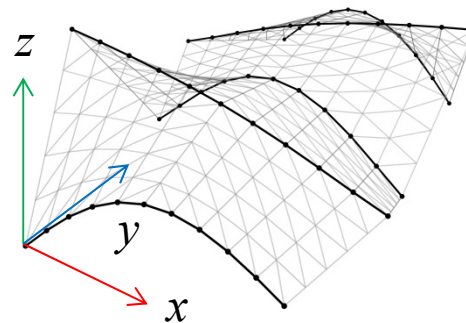
Max. disp. : $d_z = 3.2 [mm]$

Case 3

Five boundary curves



FEM Mesh

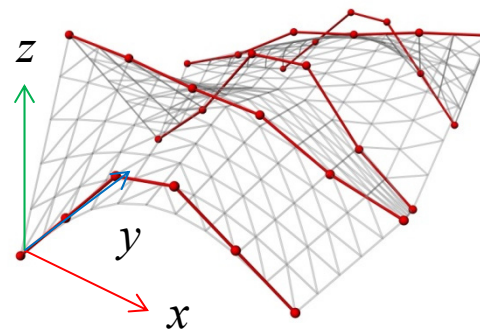


Bezier Curve

Increase of number of curves
= increase of number of design variables
⇒ Loss of convergence performance



Initial Shape

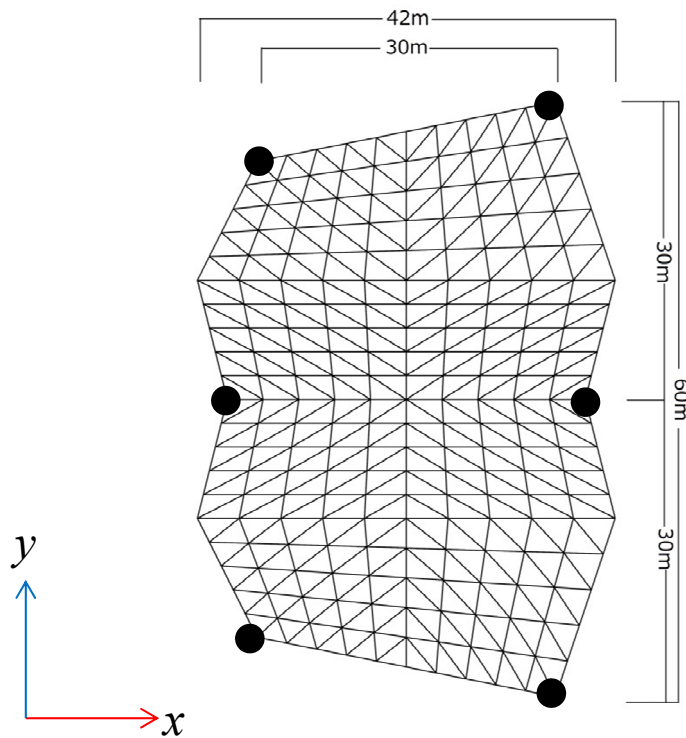


Control Curve

Fix x-coordinates of control points
⇒ Variables are y and z coordinates

$$\mathbf{q}_y, \mathbf{q}_z$$

Case 3



●: Fix displacements

Obj. func. : $f(x) = 1.80 \text{ [kNm]}$

Surface area: $S_0 = 2534 \text{ [m}^2\text{]}$

Max. disp. : $d_z = 2.0 \text{ [mm]}$

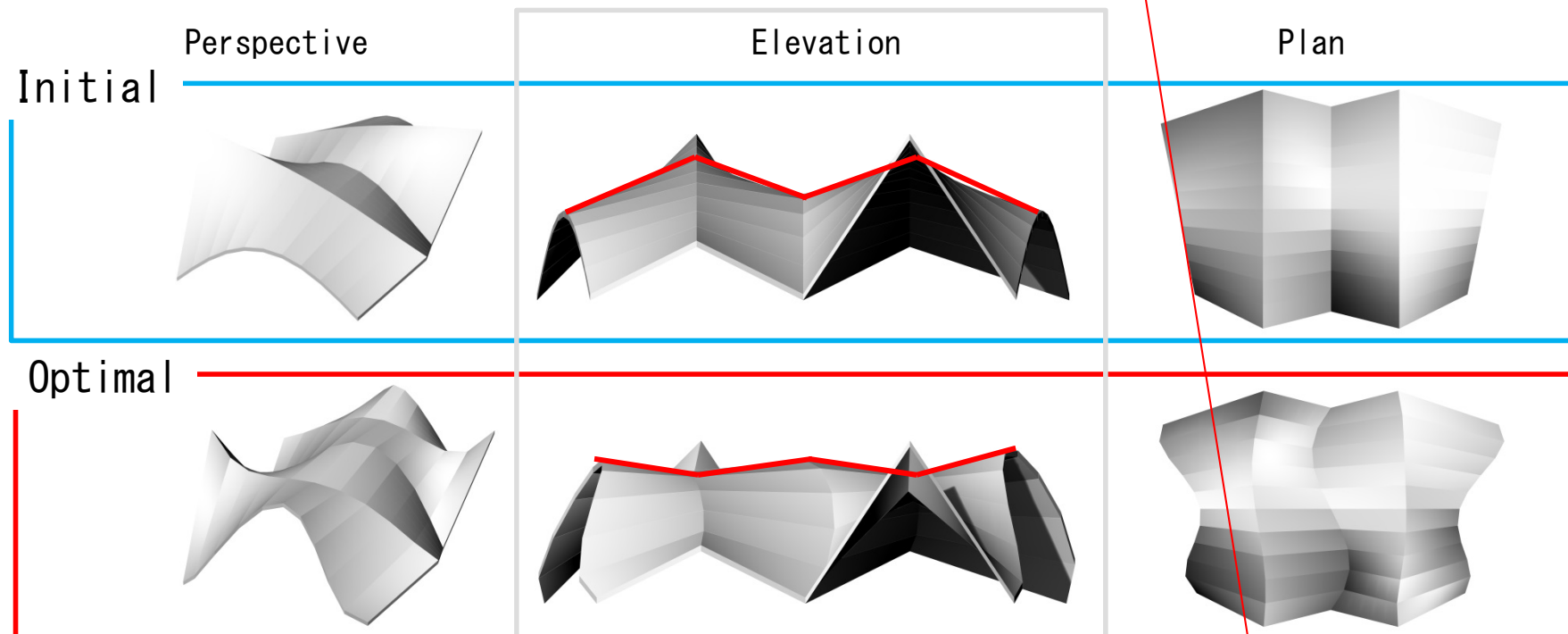
Variables: y and z coordinates of control points except ends of boundary curves.

$$\begin{aligned} &\text{minimize } f(q_y, q_z) \\ &\text{subject to } S - S_0 \geq 0 \end{aligned}$$

Case 3

Strain energy is reduced

Convexity of center is reversed



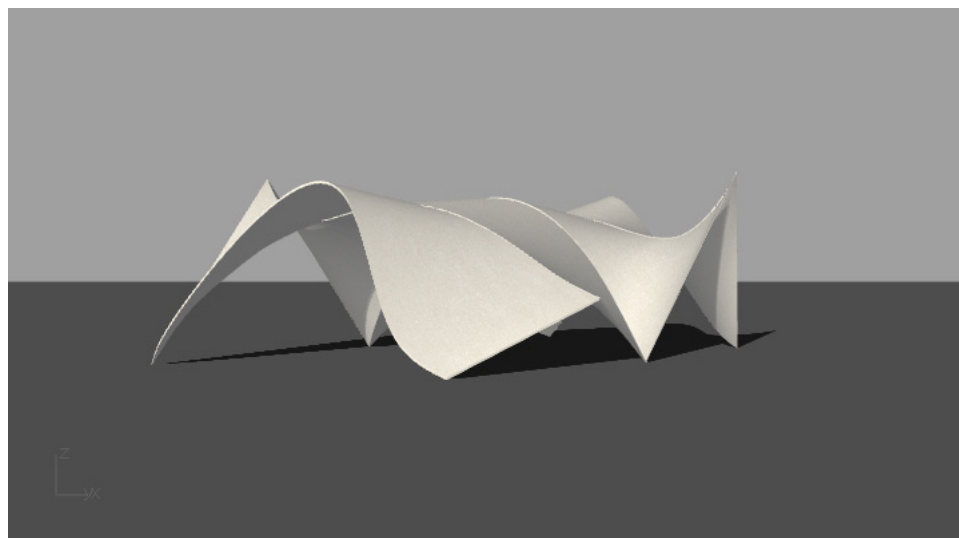
initial

Obj. func. : $f(x) = 1.80 [kNm]$
 Surface area: $S_0 = 2534 [m^2]$
 Max. disp. : $d_z = 2.0 [mm]$



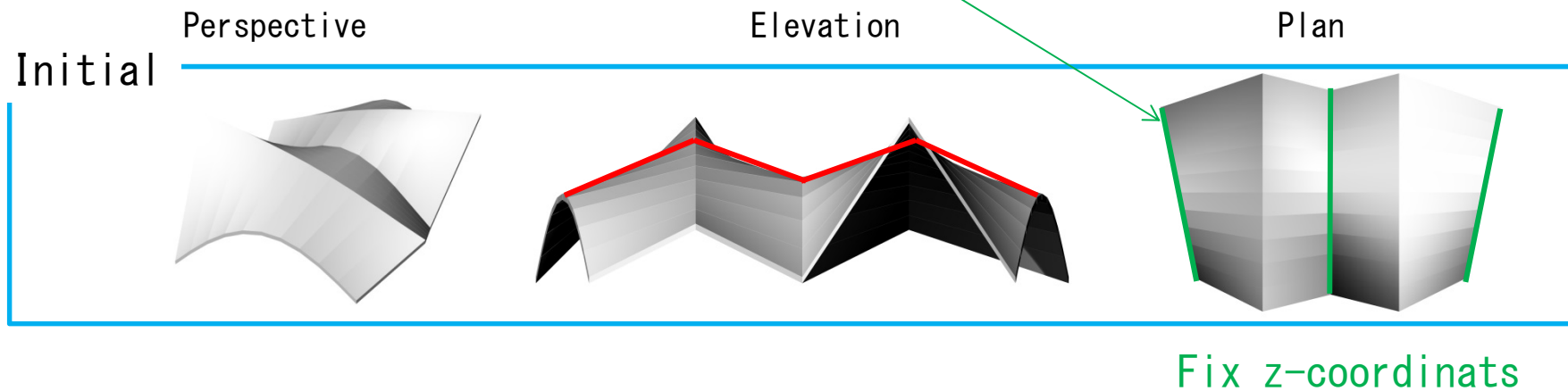
Optimal

Obj. func. : $f(x) = 0.98 [kNm]$
 Surface area: $S_0 = 2534 [m^2]$
 Max. disp. : $d_z = 0.5 [mm]$



Case 3

Fix z-coordinates of curves at sides and center



Shape deviation

Y-dir.
$$D_y = \sqrt{\sum_{i=1}^{n=5} \sum_{j=1}^{m=11} (d_{y_{ij}} - d_{y_{o_{ij}}})^2}$$

Z-dir.
$$D_z = \sqrt{\sum_{i=1}^{n=5} \sum_{j=1}^{m=11} (d_{z_{ij}} - d_{z_{o_{ij}}})^2}$$

d_y : optimal y-coordinate

d_{y_o} : initial y-coordinate

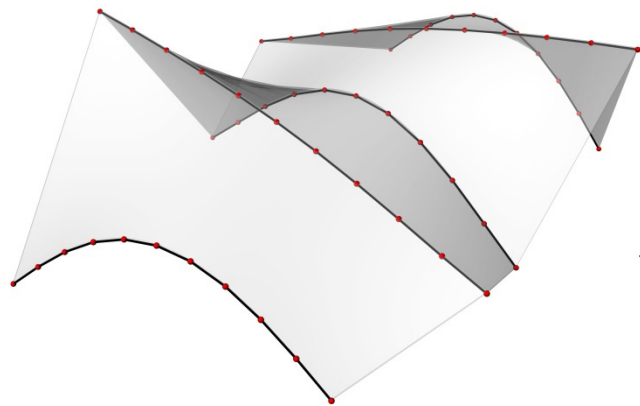
d_z : optimal z-coordinate

d_{z_o} : initial z-coordinate

n : number of curves

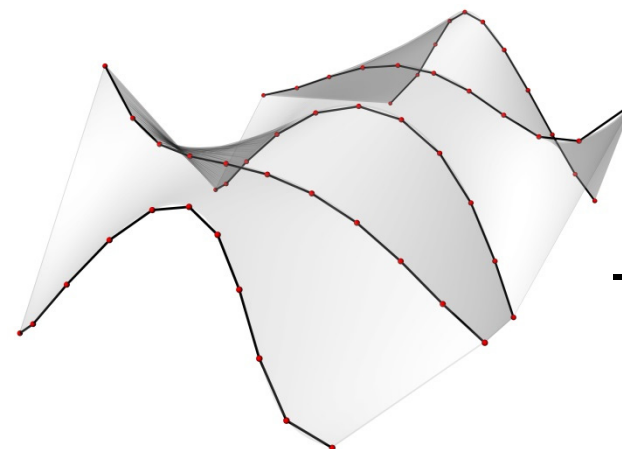
m : number of nodes on
a curve (11)

Model 3



Initial shape

optimize →



$$D_y = 13.3[m], D_z = 23.3[m]$$

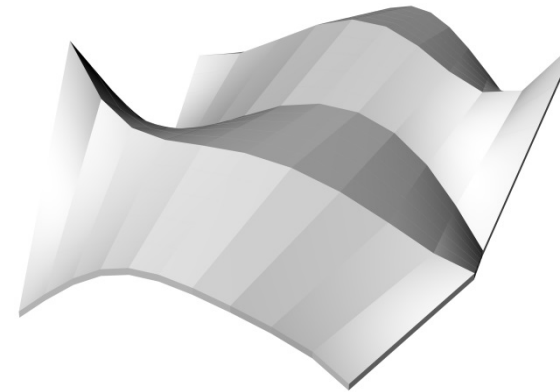
Optimal shape

— : Bezier curve

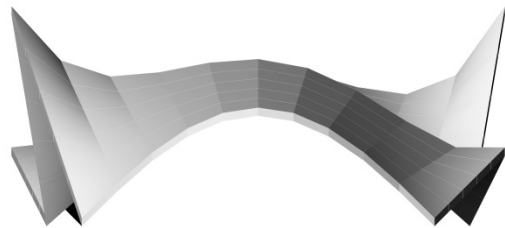
● : Evaluation
node

Case 3

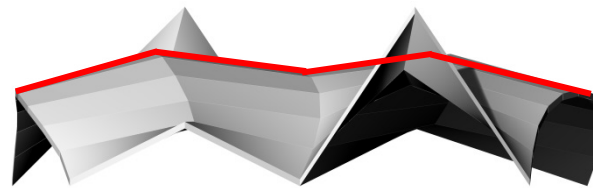
Reduce strain energy
maintaining geometrical
property.



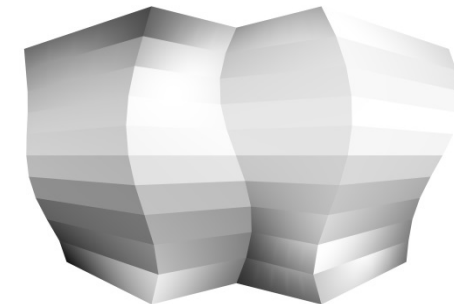
Perspective view



Elevation 1



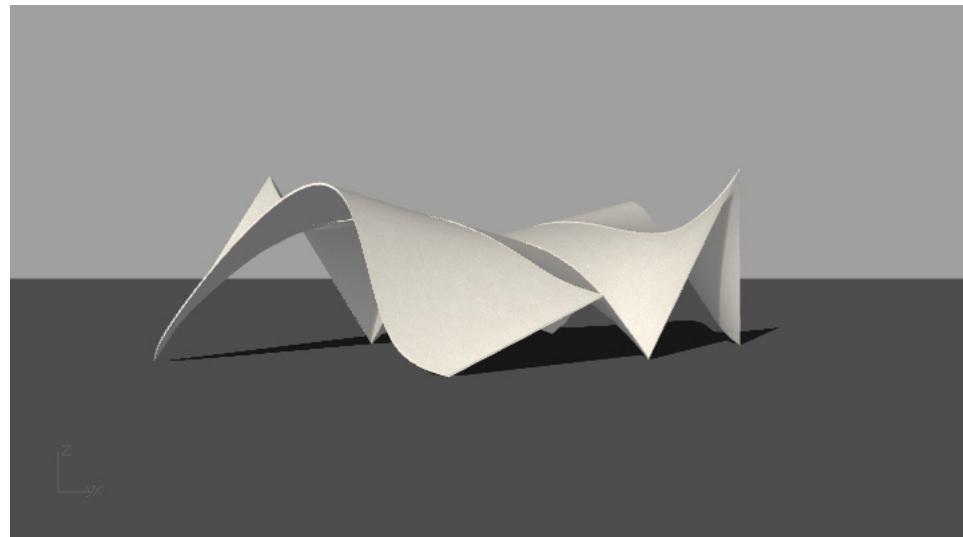
Elevation 2



Plan

Obj. func. : $f(x) = 1.24 \text{ [kNm]}$
 Surface area: $S_0 = 2534 \text{ [m}^2\text{]}$
 Max. disp. : $d_z = 0.6 \text{ [mm]}$

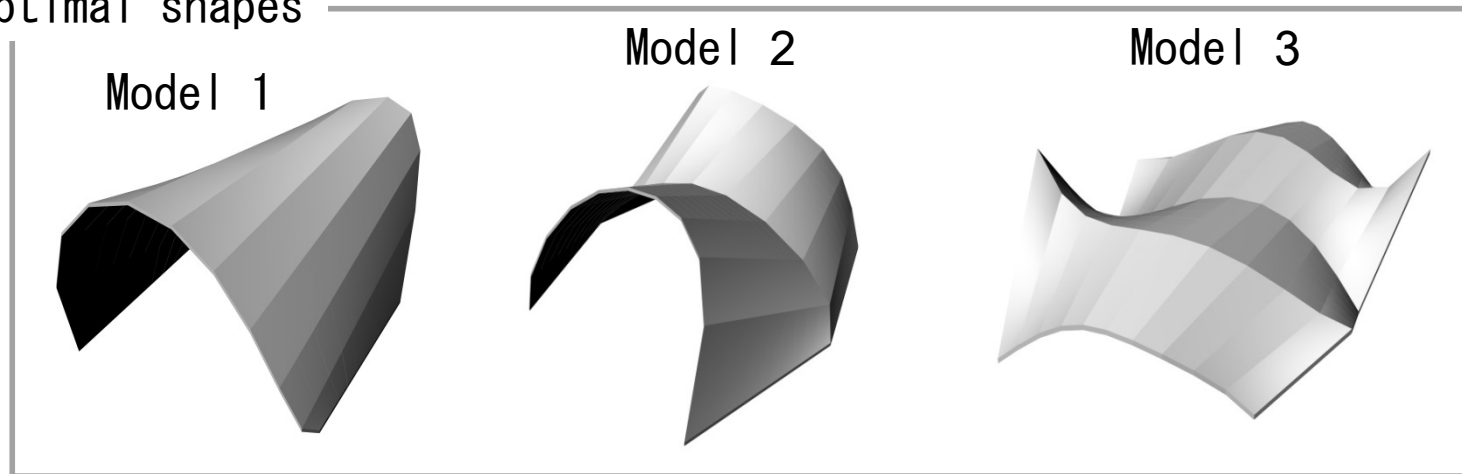
Non-restricted: $D_y = 13.3 \text{ [m]}, D_z = 23.3 \text{ [m]}$
 Restructed: $D_y = 14.9 \text{ [m]}, D_z = 19.8 \text{ [m]}$



Seismic load

Horizontal load of 0.2G

Optimal shapes



	Model 1	Model 2	Model 3
Maximum horizontal displacement	88.8 mm	94.9mm	9.8 mm
Max. disp. / Max. Span	1/563	1/738	1/3673

Large horizontal stiffness

Conclusions

- Bézier curves for modeling ruled surface.
→ Various shapes can be easily defined by small number of parameters (coordinates of control points).
- Ruled surface has a straight line in one direction at any point on the surface.
→ Manufacturing cost of a free-form shell surface may be reduced.
- Optimal shape tends to have small surface area to increase static stiffness.
→ Lower-bound constraint should be given for the surface area.

Conclusions

- Optimal shapes can be found using NLP. However, the solution strongly depends on the initial shape.
- Shell roofs with internal rib arches can be generated by connecting several ruled surfaces.
- Convergence property of optimization process can be enhanced and desired property of the surface can be retained by restricting the variables for coordinates of the control points.